

# CCD

## Bar Code Reader

### User's Manual

The wire includes data transmission and power supply, it is the bridge between reader and host, the connection wire is specially produced for barcode reader, its toughness accords with common usage requirement with fireproofing grade. But please pay attention to the following two points when users operate the reader:

- 1) Two terminals of wire (the reader port connection, the host port connection) are faintish, although the wire is strengthened structurally, users still need to notice: the connection terminals are often folded or pressed, this will result in breaking the inside wires, so the reader can't work normally.
- 2) Two terminals of wire (the reader port connection, the host port connection) are the fixed parts of the wire, Please not pull it forcibly to result in breakage and damage of the wire.

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## Appendix E

### Some common ways to Keep the reader in good condition

1. Keep the protection flake clean
- 1) Protection flake: It's used for keeping dust or something dirty from entering into the inside reader, so cleaning the protection flake regularly is necessary to ensure accurately reading barcode.
- 2) The protection flake is not suitable for using rough paper or cloth to wipe.
- 3) Clean protection flake occasion: Be not able to scan barcode rightly
- 4) The ways of cleaning protection flake:
  - i) Common maintain ways: Get a piece of clean cotton cloth (or a piece of clean paper) with adding a little liquid (clean water, alcohol) to wipe the transparent flake, note: too much liquid will be easily inleak the inside reader and result in damaging the hardware of reader.
  - ii) Deep maintain ways
    - a. First, get hold of the middle part of the product in left hand, put right hand into the two sides of rubber sheath and take down gently.
    - b. Get a piece of clean paper or cotton cloth with adding a little alcohol to swipe gently.
2. The reader noumenon
- 1) If the noumenon is dirty, please get a piece of clean cotton cloth with adding a little liquid (clean water, alcohol) to clean out. Note: Too much liquid will be easily inleak the inside reader and result in damaging the hardware of reader.
- 2) All parts of the reader noumunon are fixed steadily, but it is quite necessary for users to use it carefully, it will still be damaged if suffered severely impact.
3. The reader's connection wire

8 Q: Why can't the reader download/upload data?

A: a. Please first turn on functions of the notebook PC if using the notebook PC.

b. If using WinNT/2000/XP, please login out, then login in and enactment "setup manufacture parameter" and "save the setting parameter", then exit download model and remove the reader to insert afresh, and perform download function again.

c. Please confirm using correct COM port and communication parameter when using RS232 interface; or check if connection wire is OK; or inquire about software edition and discuss with engineer

d. Please confirm connecting keyboard or replace another keyboard; or test with different operating system; or inquire about software edition and discuss with engineer.

## Barcode reader setup manual

Setup procedures are as follows:

- 1、Scan "Begin setting"
- 2、Scan your required function and its corresponding barcode
- 3、Scan "End setting"
- 4、All the setting parameters will be saved after scanning "Save setting parameter"
- 5、All the settings will be returned to the manufacture default parameters after scanning "Setup the manufacture parameters"

### Attention:

- 1、This manual is available for a special barcode reader which produced by our company
- 2、The symbol '\*' means default condition
- 3、All the settings will be saved after scanning "Save the setting parameters" barcode if needed, otherwise the settings will be missing and return to the last settings that you saved after off power



## Setup main menu

Begin setting



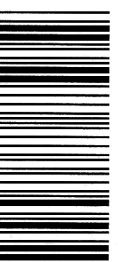
End setting



Cancel setting



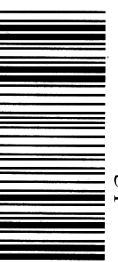
Return to the manufacture setting



Save setting parameter



Return to the saved setting parameter



## Interfaces setup

\*Keyboard wedge



RS232



Emulational lightpen



OCIA



USB



receive data from the decoder?

A: Because the reader usually adds a attached character at the end of decoding data (Terminal setup), this character is so-called controlling character (ASCII 00h-1FH) and not usually displayed on the screen. The receiving software mainly uses it to do the succedent work, so the receiving software will be displayed on the screen not the reader, and so there is different in skip line when using different software, this is normal case. You can change this situation just through modifying the settings of terminal equipment.

5. Q: Why is there no start-up sound after start up power supply?

A: Check if connection wire is in good condition, if the connection wire is OK, please check if the reader's interface is also OK. (Suggest the user to test in another connection wire, or test in different equipments and in the same connection wire) .

6. Q: The reader starts up, but the barcode can't be read or can be read with some difficulty?

A: Choose those barcode with clear printing or easy-to-read to scan. Please test after enactment "setup factory parameter" if sometimes readable or not readable. If the matter exists unceasingly, please look at the inside optics system equipment with eyes (let LED is OFF before looking) to see if there is something dirty attaching the surface of reflector or protection flake, if there is something dirty, get a piece of cotton cloth to wipe it, if the matter still can't be solved, please send it to the manufacturer to mend.

7 Q: Why can't the keyboard work after the reader starts up?

A: Please get another type keyboard or host to test. This is consistent condition if doable; and enactment "setup factory parameter" if undoable, the reader is inserted and pulled afresh or use another wire to test, if the matter still can't be solved, please sent it to the manufacturer to mend.

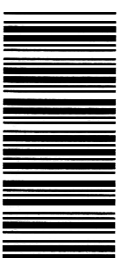
## Appendix D

### General fault elimination of barcode reader

1. Q: Why will some data be missed out when using Keyboard wedge interface?  
A: There is important relation between Keyboard wedge interface and the receiving speed of host computer. Generally this case arises, it's because the speed of the reader's transmitting data can't cooperate with the host. The solution is to change the character time-delay of the reader.
2. Q: Why are there no data of decoding on the screen or disorderly barcode when using RS232 interface?  
A:
  - a. Please confirm if the reader has been setup RS232 interface first
  - b. Confirm setup RS232 interface communication parameter is in correspondence with the communication software of the host  
For example 9600, N, 8, 1
  - c. Please confirm if setup handshake protocol
  - d. The host need to have communication software which receives data when using RS232 interface, and it can't receive the data from the reader in common documents processing software. If under Microsoft Windows system, you can test it in super terminal.
3. Q: The host can't normally work when using RS232 interface to decode only once?  
A: Please check if the handshake protocol is ON. If handshake protocol is ON, the host has no corresponding communication software, the reader can't continue to work because it has to wait the host's replying data, please try closing the handshake protocol and test
4. Q: Why is there different in skip line when using different software to

### Memory function

\*ON



OFF



### Read mode setup

\*Turn off light source after reading



Trigger ON/OFF



Continue scan/Trigger Disable



Twinkle



Continue scan/Auto-inductive Enable



Twinkle/Auto-inductive Enable



### Note:

- 1、Trigger ON/OFF: Light source will shine when press switch, otherwise light source won't shine. Keep pressing until read some information, then the light source will go out.
- 2、Continue scan/Trigger Disable: The same information will be only read once unless move to other information, then move the reader to the barcode again and scan.
- 3、Twinkle: The same information will be only read once unless move to other information, then move the reader to above of the barcode/no information in front of the reader, the light source will start to twinkle in 6 seconds.
- 4、Continue scan/Auto-inductive Enable: The same information

will be only read once unless move to other information, then move the scanner to the barcode again and read. In addition, power supply turns on automatically and light source keeps long shine (The switch can't control power supply)

5、Twinkle/Auto-inductive Enable: The same information will be only read once unless move to other information, light source will start to twinkle in 6 seconds (The switch can control power supply)

### RS232 parameters setup

Baud rate

600



1200



2400



4800



\*9600



19200



38400



Insert



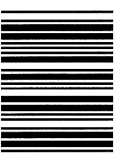
Delete



Page Up



Page Down



Home



End



Left



Right



Down



Up



Function keys Table



F1



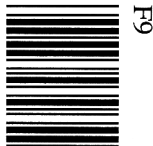
F3



F5



F7



F9



F2



F4



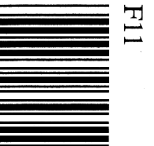
F6



F8



F10



F11



F12

Data bit

7



\*8

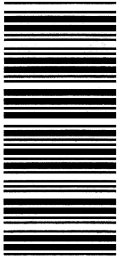


Stop bit

\*1

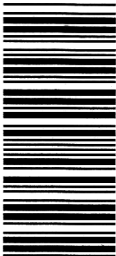


2

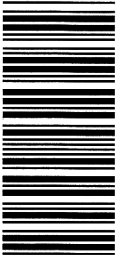


Parity bit

\*None



Even



Odd



Mark



Space



Handshake protocol

Note: Exchange pre-setup control signals or characters' programme when two installations or systems build connections..o

RTS/CTS Enable



ACK/NAK Enable



XON/OFF Enable



\*RTS/CTS Disable



\*ACK/NAK Disable



\*XON/OFF Disable



Keyboard wedge parameters setup

Terminal types

\*IBM PC/AT,PS/2



IBM PC/XT



IBM PS/2 25,30



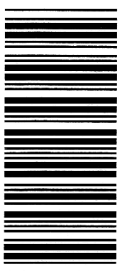
NEC 9800



Apple Desktop Bus(ADB)



IBM 5550



x



z



}



~



y



{



|



DEL



l



m



IBM 122 Key (1)



IBM 102 Key



n



o



IBM 122 Key (2)



p



q



Capital/small letter

\*Non-change



Capital



r



s



Small letter



ALT mode

ON



\*OFF



t



u



v



w

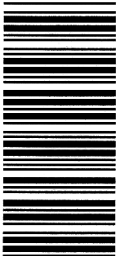


Explanation:

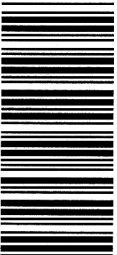
ALT keystroke function: When this function is ON, the original setting character model of barcode will not be changed in spite of the keyboard lock is ON or OFF, that's to say this function will not be affected by the keyboard lock, but it's only available for PC.

Figure keystrokes

ON



\*OFF



Explanation:

Figure keystrokes: Output by figure keystrokes' scanning barcode after this function is ON.

Output characters parameters definition

End symbol

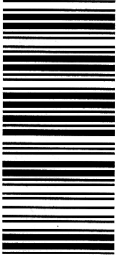
\*CR+LF



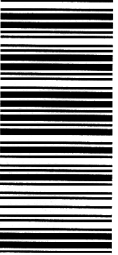
None



CR



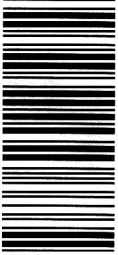
LF



Space



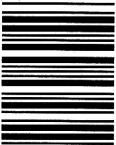
HT(TAB)



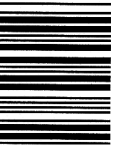
a



b



c



d



e



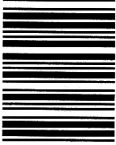
f



g



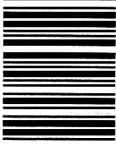
h



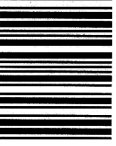
i



j



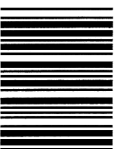
k



T



U



STX-ETX



V



W



**Explanation:**

STX-ETX: Only available for RS-232. Add STX's ASCII before output barcode and ETX's ASCII after output barcode

X



Y



**Intercharacter time-delay**

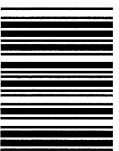
\*0 millisecond



5 millisecond



Z



[



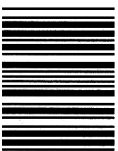
10 millisecond



25 millisecond



]



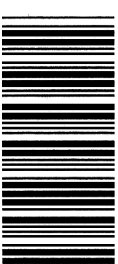
\



50 millisecond



100 millisecond



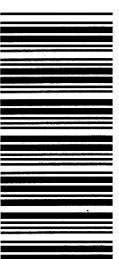
^



\_



200 millisecond



300 millisecond



**Explanation:**

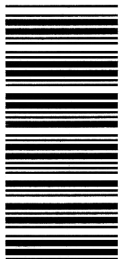
Put off the time of intercharacter transmission



**Emulational lightpen parameters definition**

**TTL signal statement**

\*BAR denotes high electric frequency



BAR denotes low electric frequency



**Scan rate**

\*Fast



Slow

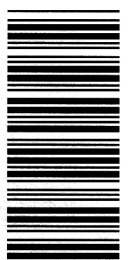


**Output format**

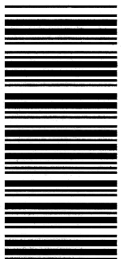
\*CODE 39



CODE 39 corpora



Output original barcode format



H



J



L



N



P



R



I



K



M



O



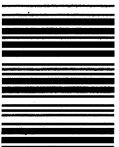
Q



S



<



=



@



A



E



D



>



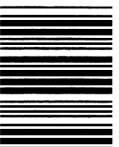
?



B



C



F



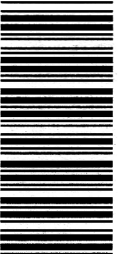
G



**Explanation: Output by CODE39  
Barcode parameters definition**

**Choose identified barcode**

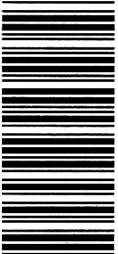
\*UPC-A Enable



Disable



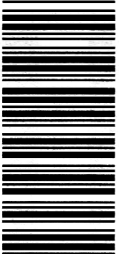
\*UPC-E Enable



Disable



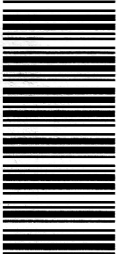
\*EAN-13/IAN-13 Enable



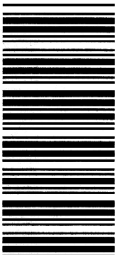
Disable



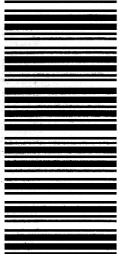
\*EAN-8/IAN-8 Enable



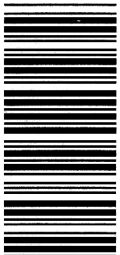
Disable

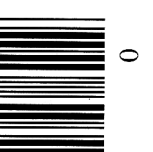
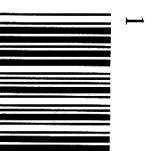
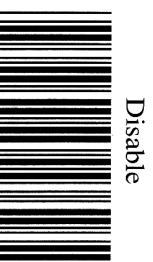


\*CODE 39 Enable



Disable





\*CODEBAR/NW7 Enable

Disable

2

3



\*Interleave 25 Enable

Disable

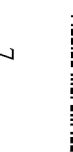
4

5



Industrial 25 Enable

\* Disable



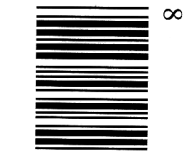
Matrix 25 Enable

\* Disable



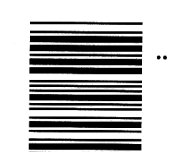
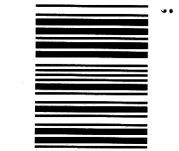
CODE 93 Enable

\* Disable



CODE 11 Enable

\* Disable



%



&



,



+



,



-



\$



(



)



\*



.



/



China post Enable



MSI/PLESSEY Enable



BC412 Enable



CODE 2 OF 6 Enable



TELEPEN Enable



\* Disable



\* Disable



\* Disable



\* Disable



\* Disable



All barcodes Enable



UPC/EAN/JAN parameters definition

Choose barcode types

UPC-A=EAN 13 Enable



\*Disable



ISBN Enable



\* Disable



ISSN Enable



\* Disable



With complementary bit decode Enable



\*Auto-identify complementary bit



**Complementary bit setup**

\*No transmit



Transmit 2 charaters



CAN



SUB



EM



FS



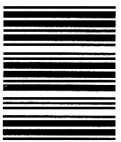
ESC



GS



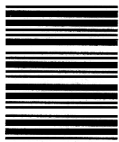
RS



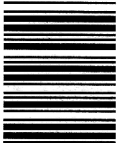
US



Space



!



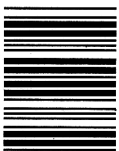
“



#



FF



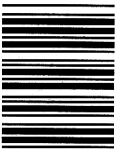
CR



DC1



DC2



DC4



NAK



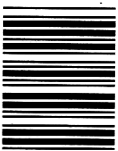
SO



SI



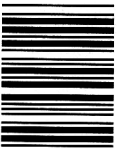
DLE



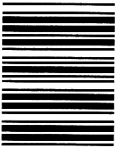
DC3



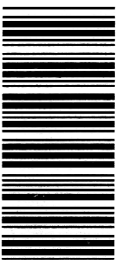
SYN



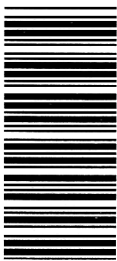
ETB



Transmit 5 characters



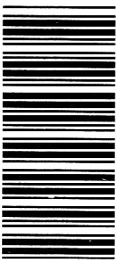
UPC-A transmit parity bit Enable



UPC-E transmit parity bit Enable



EAN-8 transmit parity bit Enable



EAN-13 transmit parity bit Enable



ISSN transmit parity bit Enable



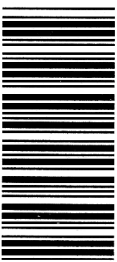
Transmit 2 or 5 characters



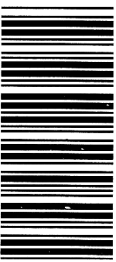
Disable



Disable



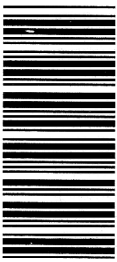
Disable



Disable



Disable



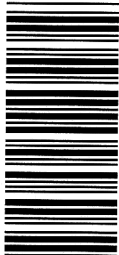
**CODE 39 parameters definition**

**Choose barcode types**

\*Standard



CODE39 Corpora



\*Italy Medicine Bureau barcode Disable



Italy Medicine Bureau barcode Enable



**Transmit parity bit setup**

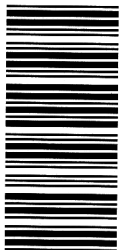
\*No calculate parity bit



Calculate parity bit

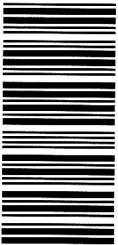


Calculate parity bit、No transmit

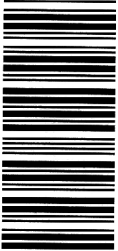


**Output begin/end character setup (begin/end are ‘\*’)**

ON



\*OFF



**ASCII Table**

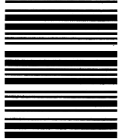
Space



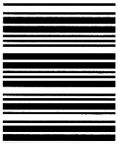
SOH



STX



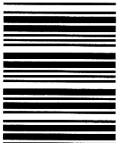
ETX



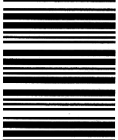
ENQ



EOT



ACK



BEL



HT



BS








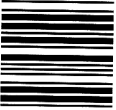


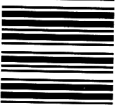

LF



VT



Algorithm number Table

0		1		2	
3		4		5	
6		7		8	
9					

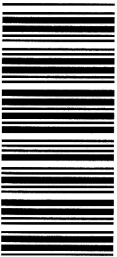
Appendix B

Decoding symbol “\*” (CODE 39)

ON

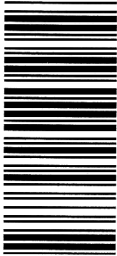


\*OFF



Barcode length setup

\*Non-fixed length



Fixed length (Be able to setup two groups)

1、Group 1 Begin



2、Algorithm number (Appendix A)

3、Group 1 End



2、Algorithm number (Appendix A)

1、Group 2 Begin





3、Group 2 End



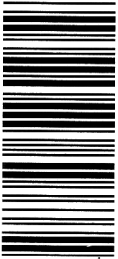
**Minimum length**

1、Begin



2、Algorithm number (Appendix A)

3、End



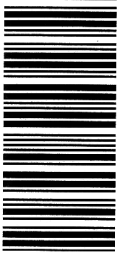
**Explanation:**

- 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting
- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ setup characters’ minimum length. Output will be disable if the set value is less than it.

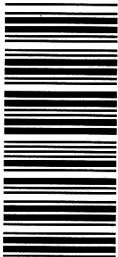
**CODE 128 parameters definition**

**Transmit parity bit setup**

No calculate parity bit



Calculate and transmit parity bit



None



**Insert character location**

1、Algorithm number

(Appendix A)

**Insert characters**

1、ASCII table、Function keys table

2、End

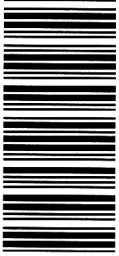


(Appendix B、Appendix C)

**Setup infrared ray inductor**

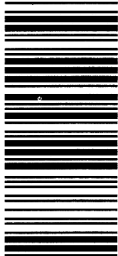
\*OFF

ON

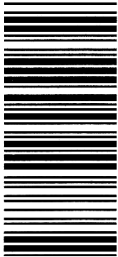


Appendix A

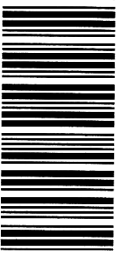
CODE 39



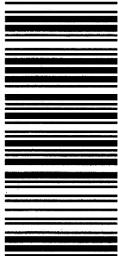
CODE 128



\*Calculate parity bit, no transmit



CODABAR/NW7

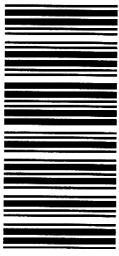


INTERLEAVE 25



Append NC2 setup

ON



\*OFF



INDUSTRIAL25



MATRIX25



**Explanation:**

‘FNC2’ is CODE128 special cluster-connected function

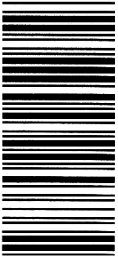
Setup ‘ON’ means to read CODE 128 and be able to cluster-connect next CODE128

Setup ‘OFF’ means to just read the odd CODE 128

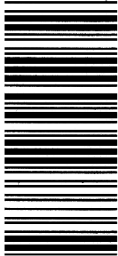
CODE 93



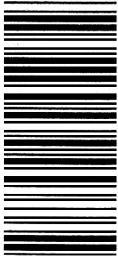
CODE 11



China post barcode



MSI/PLESSEY

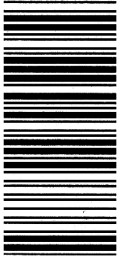


**Barcode length setup**

\*Non-fixed length



BC 412



CODE 2 OF 6

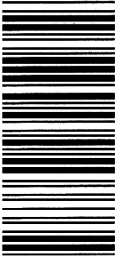


**Fixed length (Be able to setup two groups)**

1、Group 1 Begin

2、Algorism number (Appendix A)

TELEPEN



All barcodes



3、Group 1 End



1、Group 2 Begin



3、Group 2 End



2、Algorism number (Appendix A)

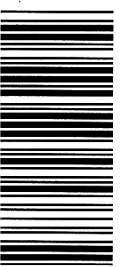
Minimum length

1、Begin



2、Algorism number (Appendix A)

3、End



Explanation:

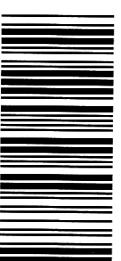
- 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting
- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it.

6、Scan the “end” barcode of “insert character”;

- 7、Repeat the above steps, you can setup another group inserting definition.

Choose inserting group definition

Group 1



Group 2



Group 3



Group 4



Group 5



Group 6



Choose barcode type definition

UPC-A



UPC-E



EAN-13/IAN-13



EAN-8/IAN-8



None



**Deleting character location**

1、Algorithm number

2、End



(Appendix A)

**Delete character quantity**

1、Algorithm number

2、End



(Appendix A)

**Insert character definition**

**Setup inserting characters**

**Setup a certain barcode (Be able to setup 6 groups data in total simultaneously)**

**Insert several characters from start with a certain character**

**According to the following steps:**

- 1、Scan corresponding group barcode;
- 2、Scan corresponding barcode type;
- 3、Scan the barcode of representing “insert character location” in appendix A;
- 4、Scan the “end” barcode of “insert character location”;
- 5、Scan the barcode of representing “insert character” in appendix B or appendix B;

**INTERLEAVE 25 parameter definition**

**Transmit parity bit setup**

\*No calculate parity bit



Calculate parity bit, no transmit

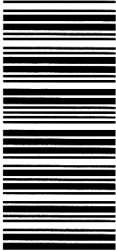


Calculate and transmit parity bit



**Parity number setup**

\*Even

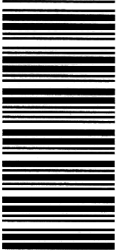


Odd



**Brazil bank barcode**

\*OFF



ON



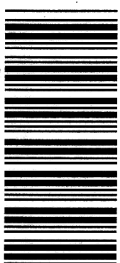
**Barcode length setup**

\*Non-fixed length



**Fixed length (Be able to setup two groups)**

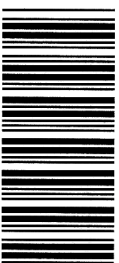
1、Group 1 Begin                      2、Algorithm number (Appendix A)



3、Group 1 End



1、Group 2 Begin



2、Algorithm number (Appendix A)

3、Group 2 End



**Minimum length**

1、Begin



2、Algorithm number (Appendix A)

3、End



**Explanation:** 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting

2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable

CODE 39



CODABAR/NW7



INDUSTRIAL 25



CODE 93



China post barcode



BC412



CODE 128



INTERLEAVE 25



MATRIX25



CODE 11



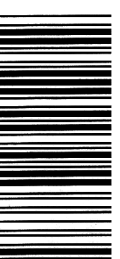
MS/PLESSEY



CODE 2 OF 6



TELEPEN



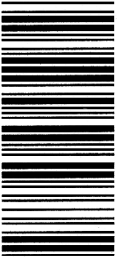
All barcodes



- 5、Scan the barcode of representating “delete character quantity” in appendix A;
- 6、Scan the “end” barcode of “deleting character quantity”。
- 7、Repeat the above steps , you can setup another group deleting definition.

**Choose deleting group definition**

Group 1



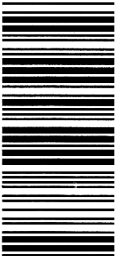
Group 2



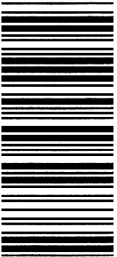
Group 3



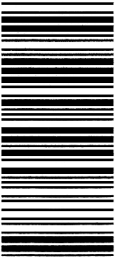
Group 4



Group 5



Group 6



**Choose barcode type definition**

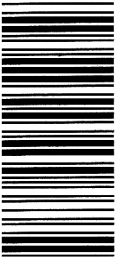
UPC-A



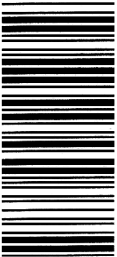
UPC-E



EAN-13/JAN-13



EAN-8/JAN-8

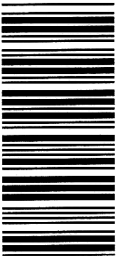


- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it.

**INDUSTRIAL 25 Parameter definition**

**Transmit parity bit setup**

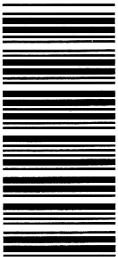
\*No calculate parity bit



Calculate and transmit parity bit

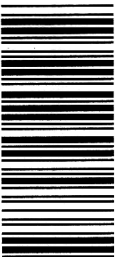


Calculate parity bit, no transmit



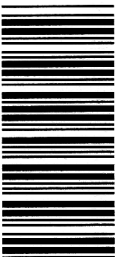
**Barcode length setup**

\*Non-fixed length



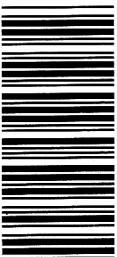
**Fixed length (Be able to setup two groups)**

1、Group 1 Begin



2、Algorism number (Appendix A)

3、Group 1 End



1、Group 2 Begin



2、Algorithm number (Appendix A)

3、Group 2 End



### Minimum length

1、Begin



2、Algorithm number (Appendix A)

3、End



### Explanation:

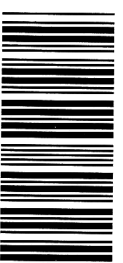
- 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting
- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it.

### MARRIX 25 Parameter definition

#### Transmit parity bit setup

### Notebook function definition

ON



\*OFF



### Inverted output character definition

\*OFF



ON



### Explanation:

Barcode data will be output in inverted.

For example: a barcode data is: 12345, the output result is 54321 when the function is ON..

### Delete output character definition

#### Setup deleting character

**Setup a certain barcode (Be able to setup 6 groups data in total simultaneously)**

**Delete some characters from start with a certain characters.**

### According to the following steps:

- 1、Scan corresponding group barcode;
- 2、Scan corresponding barcode type;
- 3、Scan the barcode of representing “delete character location” in appendix A;
- 4、Scan the “end” barcode of “deleting character location”;





3、Group 2 End



**Minimum length**

1、Begin



2、Algorithm number (Appendix A)

3、End



**Explanation:**

- 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting
- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it

**CODABAR/NW7 Parameter definition**

**Begin/End character setup before transmitting**

ON



\*OFF



**CODABAR/NW7**



**INDUSTRIAL 25**



**CODE 93**



**China post barcode**



**BC412**



**TELEPEN**



**Precision definition**

\*Once



**INTERLEAVE 25**



**MATRIX 25**



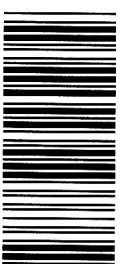
**CODE 11**



**MSI/PLESSEY**



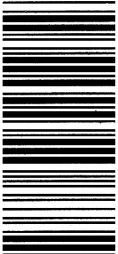
**CODE 2 OF 6**



**Twice**



Default parameter



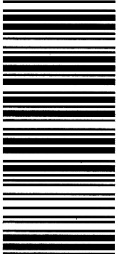
Explanation:

When this function is ON, there is a character which appends after decoding code and before code each time. You can judge the barcode type which are decoded according to the following representations.

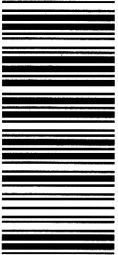
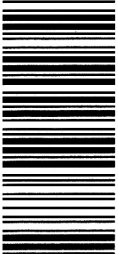
Barcode type	Identifier	Barcode type	Identifier
UPC-A	A	UPC-E	B
EAN-8	C	EAN-13	D
CODE 39	E	CODE-128	F
INTERLEAVE 25	G	INDUSTRIAL 25	H
MATRIX 25	I	CODABAR/NW7	J
CODE 93	K	CODE 11	L
China post barcode	M	MSI/PLESSEY	N
BC412	O	CODE 2 OF 6	P
TELEPEN	T		
UPC-A		UPC-E	



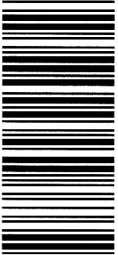
EAN-13/JAN-13



CODE 39



EAN-8/JAN-8

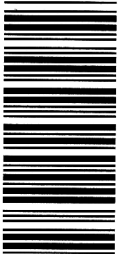


CODE 128



Begin/End character definition

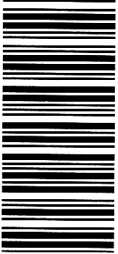
A/B/C/D Begin



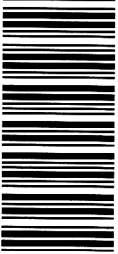
A Begin



B Begin



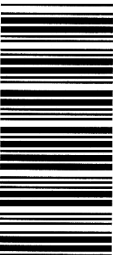
C Begin



D Begin



A/B/C/D End



A End



B End



C End



D End



Barcode length setup

\*Non-fixed length





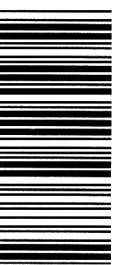
### Minimum length

1、Begin



2、Algorithm number (Appendix A)

3、End



### Explanation:

- 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting
- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it.

### Integrative parameter definition

#### Language choice

\* American English



Italian



British English



Spanish



barcode characters and no limiting

- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it

### CODE 93 Parameter definition

#### Transmit parity bit

Calculate 2 parity bits、no transmit

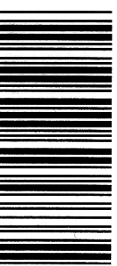


No calculate parity bit



#### Barcode length setup

\*Non-fixed length



#### Fixed length (Be able to setup two groups)

1、Group 1 Begin



2、Algorithm number (Appendix A)

3、Group 1 End



1, Group 2 Begin



2、Algorithm number (Appendix A)

3、Group 2 End



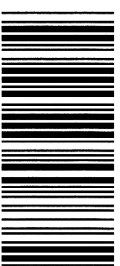
## Minimum length

# 1, Begin



2. Algorithm number (Appendix A)

3, End



**Explanation:**

1, 'Non-fixed length' denotes that output characters are the same as barcode characters and no limiting

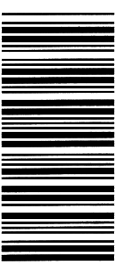
2, ‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable

3. 'Minimum length' sets characters' minimum length. Output will be disabled if the set value is less than it.

### CODE 11 Parameter definition

### Transmit parity bit setup

Calculate parity bit, no transmit



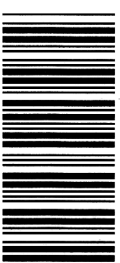
## Barcode length setup

\*Non-fixed length



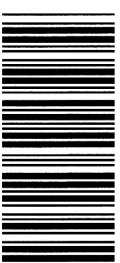
**Fixed length (Be able to setup two groups)**

1, Group 1 Begin

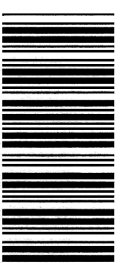


2、Algorithm number (Appendix A)

3, Group 1 End



1, Group 2 Begin



2, Algorithm number (Appendix A)

3, Group 2 End



### Minimum length

1、Begin



2、Algorithm number (Appendix A)

3、End



### Explanation:

- 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting
- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it.

### TELEPEN Parameter definition

#### Choose barcode type

TELEPEN character corpora



TELEPEN figure corpora



#### Transmit parity bit setup

No calculate parity bit



Calculate and transmit parity bit



\*No calculate parity bit



Calculate and transmit one parity bit



Calculate one parity bit, no transmit



Calculate and transmit two parity bits



Calculate two parity bit, no transmit



### Barcode length setup

\*Non-fixed length

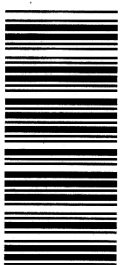


Fixed length (Be able to setup two groups)

1、Group 1 Begin      2、Algorithm number (Appendix A)



3、Group 1 End



1、Group 2 Begin



3、Group 2 End



**Minimum length**

1、Begin



2、Algorithm number (Appendix A)

3、End



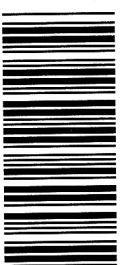
**Explanation:**

1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting

2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable

3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it.

Calculate parity bit、no transmit



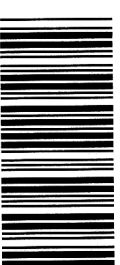
**Barcode length setup**

\*Non-fixed length



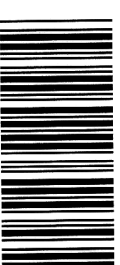
**Fixed length (Be able to setup two groups)**

1、Group 1 Begin



2、Algorithm number (Appendix A)

3、Group 1 End



2、Algorithm number (Appendix A)

1、Group 2 Begin



3、Group 2 End



3、Group 2 End



### Minimum length

1、Begin



2、Algorithm number (Appendix A)

3、End



### Explanation:

- 1、‘Non-fixed length’ denotes that output characters are the same as barcode characters and no limiting
- 2、‘Fixed length’ denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable
- 3、‘Minimum length’ sets characters’ minimum length. Output will be disable if the set value is less than it.

### CODE 2 OF 6 PARAMETERS

#### Transmit parity bit setup

No calculate parity bit



\*Calculate and transmit parity bit



### MSI/PLESSEY Parameter definition

#### Transmit parity bit setup

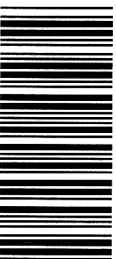
\*No calculate parity bit



Calculate and transmit parity bit



Calculate parity bit、no transmit



#### Barcode length setup

\*Non-fixed length

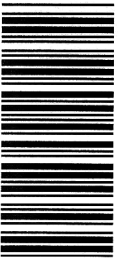


#### Fixed length (Be able to setup two groups)

1、Group 1 Begin      2、Algorithm number (Appendix A)

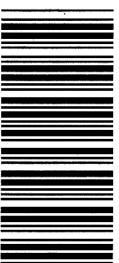


3、Group 1 End



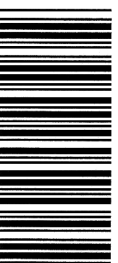


1, Group 2 Begin



2. Algorithm number (Appendix A)

3, Group 2 End



### Minimum length

# 1, Begin



2, Algorithm number (Appendix A)

3, End



**Explanation:**

1. 'Non-fixed length' denotes that output characters are the same as barcode characters and no limiting

2. 'Fixed length' denotes that the setting barcode length is fixed, barcode characters are the same as the set value, otherwise output will be disable

3. 'Minimum length' sets characters' minimum length. Output will be disable if the set value is less than it.

## BC 412 Parameter definition

No calculate parity bit



\*Calculate and transmit parity bit



Calculate parity bit, no transmit



Barcode length setup

\*Non-fixed length



### Fixed length (Be able to setup two groups)

1, Group 1 Begin



2、Algorithm number (Appendix A)

3, Group 1 End



1, Group 2 Begin



2. Algorithm number (Appendix A)

Many thanks to [pointingmouse](http://pointingmouse) for sending me a hard copy of the user's manual.

PDF made by Ludo - <http://www.shibby.fr>



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